



# Mipa Kunststoffprimer-Spray Auto-Spray

## Product Information

D - 2/0319

Art.Nr.: 21331 0000

Mipa Kunststoffprimer-Spray is a special adhesion promoter for the subsequent coating of plastic parts. Suitable for exterior mirrors, spoilers, bumpers and all other plastic parts. Perfectly suitable for furnishings made of rigid-plastics. Professional Quality!



### Substrate:

Adhesion promoter for the following substrates / plastics:  
ABS, EP-Laminate, PA, PBTP, PC,  
POM, PP/EPDM, PPO, PUR hard, PUR soft, PVC.



### Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner, Mipa Kunststoff-Reiniger, or Mipa WBS-Reiniger

### Characteristics:

Excellent adhesion  
Fast drying  
The transparent-silver colour enables the control of the pre-coated areas.  
High elasticity

**Colour /  
Grade of Gloss:**

Transparent-silver

**Preparation:**



Shake can vigorously until the mixing balls move freely!  
Please read the recommendations "Painting of Plastics" L8!

**Application:**



2 - 3 faint coats. Dry film thickness approx. 3 - 5 µm.

**Flash-off:**



2 - 3 min. between each coating

**After use:**



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

**Drying Times:**



**Drying:**

**Dust dry:**

5 - 10 min.

**Re-coatable:**

10 min.

**Processing  
Conditions:**

From +10°C and up to 80% relative air humidity

**Storage:**

In tightly closed original containers at least 2 years shelf life

**VOC-  
Regulation:**

EC limiting value for the product (cat. B/e): 840 g/l (2007)  
This product contains max. 757 g/l VOC [ 6.32 lbs/gal]

**Safety  
Information:**

Read the corresponding Material Safety Data Sheet

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.